

# Construction Reamers

**HIGH SPEED STEEL**  
Fractional / Black Oxide



**PACKAGING:**  
All sizes are individually packaged.

## 4285 Construction Reamers

HIGH SPIRAL FLUTE / 3-FLATS REDUCED SHANK

Construction or Car Reamers are especially adapted for heavy duty reaming as encountered in the fabrication of structural steel assemblies. They are tapered at the point to facilitate entering of holes which are out of alignment. Available in Spiral Flute and High Spiral Flute designs with 3-Flat Straight Shanks, or with Hex Nut Shanks.



4285

Size	Shank Dia.	Flute Length	Overall Length	4285 EDP No.
1/4"	1/4"	2-1/2"	4-3/8"	428A116
5/16"	5/16"	2-3/4"	4-5/8"	428A120
3/8"	3/8"	2-3/4"	4-5/8"	428A124
13/32"	13/32"	3-1/2"	5-3/8"	428A126
7/16"	7/16"	3-1/2"	5-3/8"	428A128
15/32"	15/32"	3-3/4"	5-7/8"	428A130
1/2"	1/2"	4"	5-7/8"	428A132
17/32"	1/2"	4"	5-7/8"	428A134
9/16"	1/2"	4"	5-7/8"	428A136
19/32"	1/2"	4-1/2"	6-3/8"	428A138
5/8"	1/2"	4-1/2"	6-3/8"	428A140
.652	1/2"	4-1/2"	6-3/8"	428A141
21/32"	1/2"	4-1/2"	6-3/8"	428A142
11/16"	1/2"	4-1/2"	6-3/8"	428A144
23/32"	1/2"	4-1/2"	6-3/8"	428A146
3/4"	1/2"	5"	6-7/8"	428A148
.776	1/2"	5"	6-7/8"	428A149

Size	Shank Dia.	Flute Length	Overall Length	4285 EDP No.
25/32"	1/2"	5"	6-7/8"	428A150
13/16"	1/2"	5"	6-7/8"	428A152
27/32"	1/2"	5"	6-7/8"	428A154
7/8"	1/2"	5"	6-7/8"	428A156
15/16"	1/2"	5"	6-7/8"	428A160
1"	1/2"	5"	6-7/8"	428A164
1.027	1/2"	5"	6-7/8"	428A201
1-1/32"	1/2"	5"	6-7/8"	428A202
1-1/16"	1/2"	5"	6-7/8"	428A204
1-1/8"	3/4"	5"	6-7/8"	428A208
1-3/16"	3/4"	5"	6-7/8"	428A212
1-1/4"	3/4"	5"	6-7/8"	428A216
1-5/16"	3/4"	5"	6-7/8"	428A220
1-3/8"	3/4"	5"	6-7/8"	428A224
1-7/16"	3/4"	5"	6-7/8"	428A228
1-1/2"	3/4"	5"	6-7/8"	428A232

Sizes 1-1/8" and above also available with 1/2" shank.  
Please call for price and availability.